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D5208-041
Job Sheet 201830



Part No: D5208-041

Job Qty: 8 pcs

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/19

Job Tracking No:

Due Date: 10/17/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5208 REV.D IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM/IPP REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM/IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM /IPP Rev. D 19.08.09 drawing revision DP Verify DD IPP REV:E 19.09.09 AS PER DWG RED.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	8 pcs	10/17/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	OCT 15 2019
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
								Plex 10/15/19 10:11 AM dart.lacelle.linda

Rush!!!

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
120 Small Fab - 2 - B4B	8 pcs	10/17/19	0.00	1.60	Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					QC 5 - 10	
					QC 5 - 12	
130 QC 5	8 pcs	10/17/19	0.00	0.00	QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140 Packaging 3-1 - Stock - B4B	8 pcs	10/17/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

OCT 15 2019

OCT 15 2019

DAS
40
9-89

DAS
28
9-89

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	8 pcs	10/17/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	OCT 16 2019 70
				QC 21 - SA - 53	9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - 1- DIMPLE THIS FACE OF D5208-1/-3 PRIOR TO INSTALLING RIVETS 2- ASSEMBLE AS PER DWG

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5208-1	Blanking Plate GA132	16 pcs (2 ea)	110-Packaging 1 - Pick Kit	S 206065	
D5208-3	Guide GA132	16 pcs (2 ea)	110-Packaging 1 - Pick Kit	8x S20599-8x S220055	
MS20427M3-3	Rivet ST311	16 Ea (2 ea)	110-Packaging 1 - Pick Kit	S148663	
MS20615-3M3	Rivet ST306	16 Ea (2 ea)	110-Packaging 1 - Pick Kit	F126859-40	
MS21060L3	Anchor Nut ST300	8 Ea (1 ea)	110-Packaging 1 - Pick Kit	F125665-1	
NAS1149C0332R	Washer (AN960C10L) ST266	8 Ea (1 ea)	110-Packaging 1 - Pick Kit	S211548	
NAS1801-3-16	Screw, Hex Head STS48	8 Ea (1 ea)	110-Packaging 1 - Pick Kit	S214797	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5208-1	16	17	0
	D5208-3	16	45	0
	MS20427M3-3	16	2,237	0
	MS20615-3M3	16	1,251	0
	MS21060L3	8	24	0
	NAS1149C0332R	8	3,918	0
	NAS1801-3-16	8	40	0

Part Specifications
Specifications could not be found.